

Grilamid TR 90 natural

PAMACM12

EMS-GRIVORY

Product Texts

Product-nomenclature: ISO 16396-PAMACM12,,GT,C14-020

Mechanical properties	dry / cond	Unit	Test Standard
Tensile Modulus	1600 / 1600	MPa	ISO 527-1/-2
Yield stress	60 / 60	MPa	ISO 527-1/-2
Yield strain	7 / 6	%	ISO 527-1/-2
Nominal strain at break	>50 / >50	%	ISO 527-1/-2
Strain at break	>50 / >50	%	ISO 527-1/-2
Charpy impact strength (+23°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy impact strength (-30°C)	N / N	kJ/m ²	ISO 179/1eU
Charpy notched impact strength (+23°C)	13 / 13	kJ/m ²	ISO 179/1eA
Charpy notched impact strength (-30°C)	12 / 12	kJ/m ²	ISO 179/1eA

Mechanical properties (TPE)	dry / cond	Unit	Test Standard
Shore D hardness (15s)	81 / -	-	ISO 868
Ball indentation hardness	95 / 90	MPa	ISO 2039-1

Thermal properties	dry / cond	Unit	Test Standard
Glass transition temperature (10°C/min)	155 / -	°C	ISO 11357-1/-2
Temp. of deflection under load (1.80 MPa)	115 / -	°C	ISO 75-1/-2
Temp. of deflection under load (0.45 MPa)	135 / -	°C	ISO 75-1/-2
Coeff. of linear therm. expansion (parallel)	90 / -	E-6/K	ISO 11359-1/-2
Coeff. of linear therm. expansion (normal)	90 / -	E-6/K	ISO 11359-1/-2
Burning Behav. at thickness h	HB / -	class	IEC 60695-11-10
Thickness tested	0.8 / -	mm	IEC 60695-11-10
Max. usage temperature (long term)	90	°C	ISO 2578
Max. usage temperature (short term)	120	°C	EMS

Electrical properties	dry / cond	Unit	Test Standard
Volume resistivity	1E11 / 1E11	Ohm*m	IEC 62631-3-1
Surface resistivity	- / 1E12	Ohm	IEC 62631-3-2
Electric strength	34 / 34	kV/mm	IEC 60243-1
Comparative tracking index	- / 600	-	IEC 60112

Other properties	dry / cond	Unit	Test Standard
Water absorption	3 / -	%	Sim. to ISO 62
Humidity absorption	1.5 / -	%	Sim. to ISO 62
Density	1000 / -	kg/m ³	ISO 1183

Rheo/Phys properties	dry / cond	Unit	Test Standard
Molding shrinkage (parallel)	0.65 / -	%	ISO 294-4, 2577
Molding shrinkage (normal)	0.75 / -	%	ISO 294-4, 2577

Processing Injection Molding	Value	Unit	Test Standard
Hopper zone	60 - 80	°C	-
Feeding zone	240 - 260	°C	-
Compression zone	250 - 270	°C	-
Metering zone	260 - 280	°C	-
Nozzle	260 - 280	°C	-
Melt	260 - 280	°C	-
Mold surface temperature	60 - 80	°C	-
Injection speed	Medium - High	-	-
Pressure	400 - 600	bar	-
Dynamic pressure (hydraulic)	50 - 150	bar	-

Circumferencial screw speed

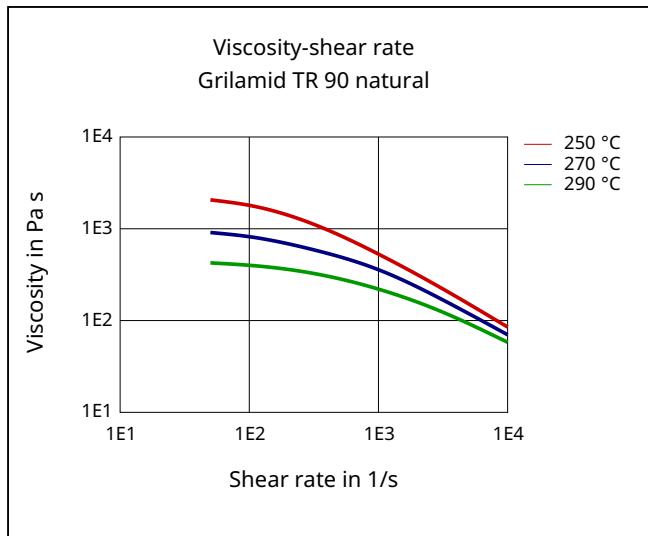
0.05 - 0.3

m/s

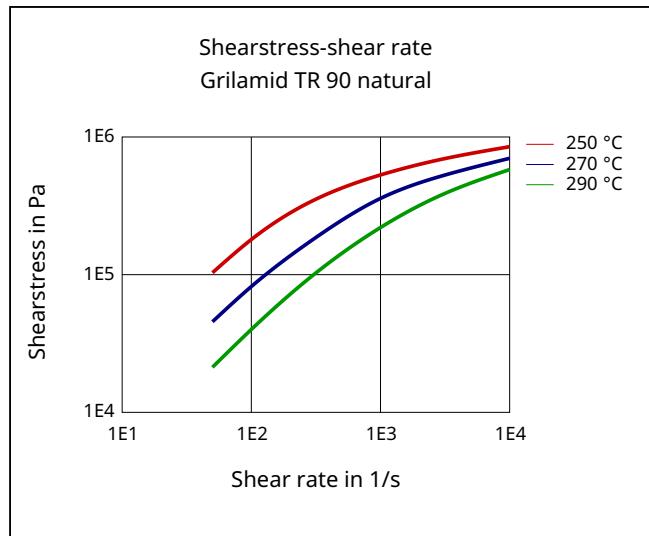
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Diagrams

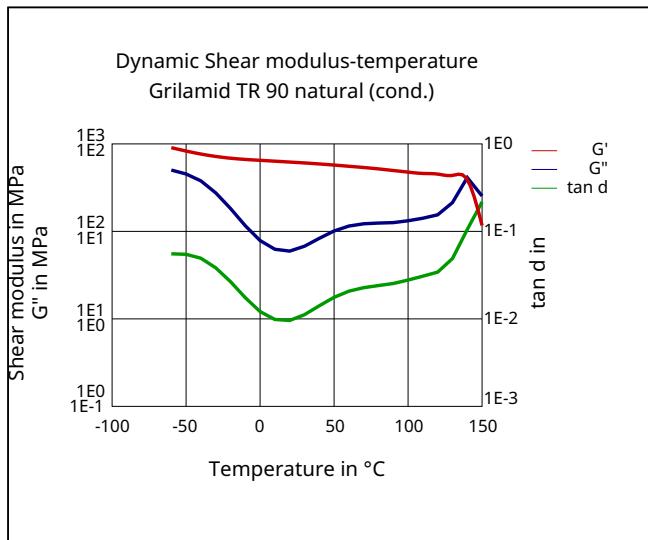
Viscosity-shear rate



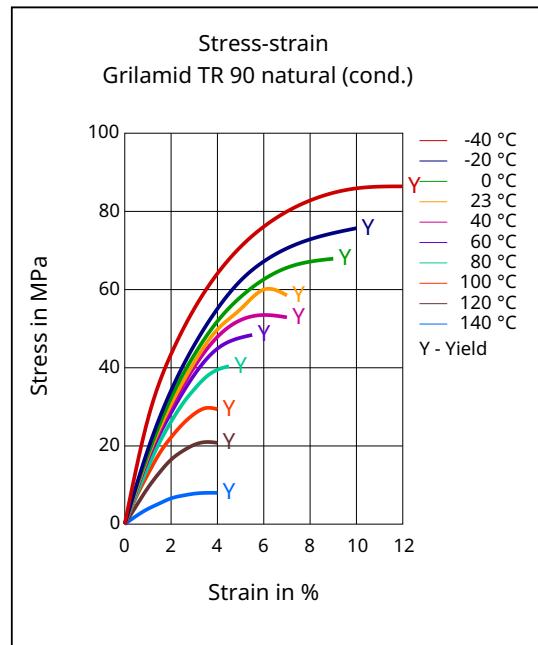
Shearstress-shear rate



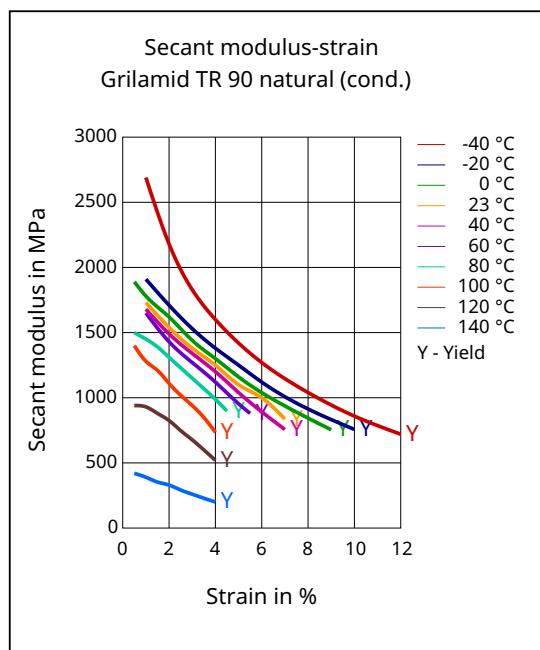
Dynamic Shear modulus-temperature



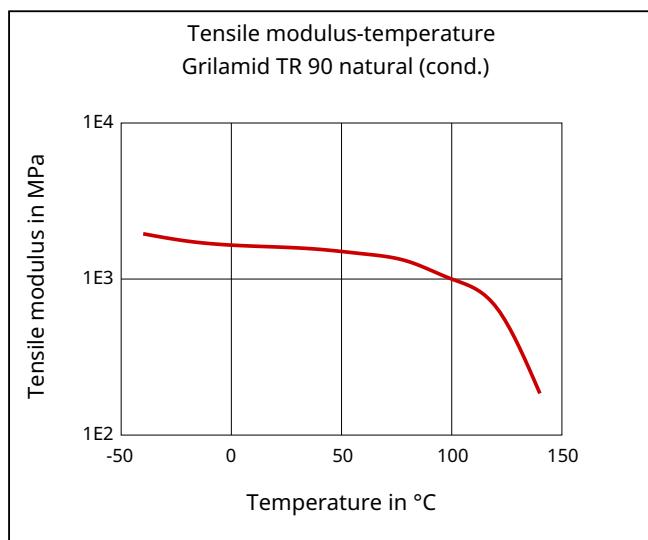
Stress-strain



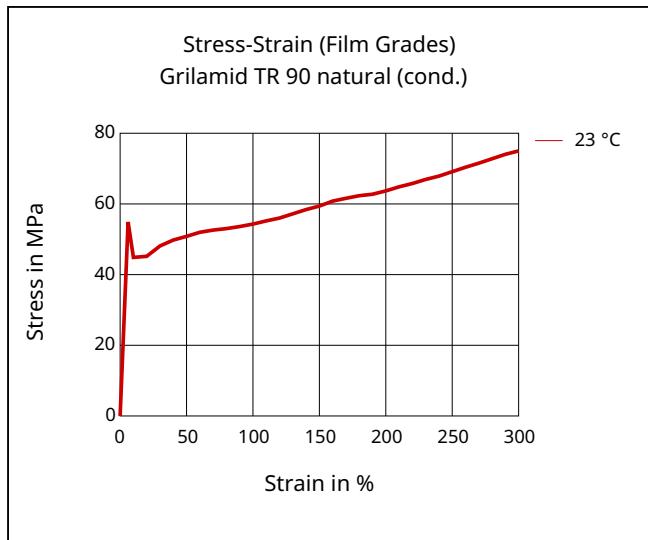
Secant modulus-strain



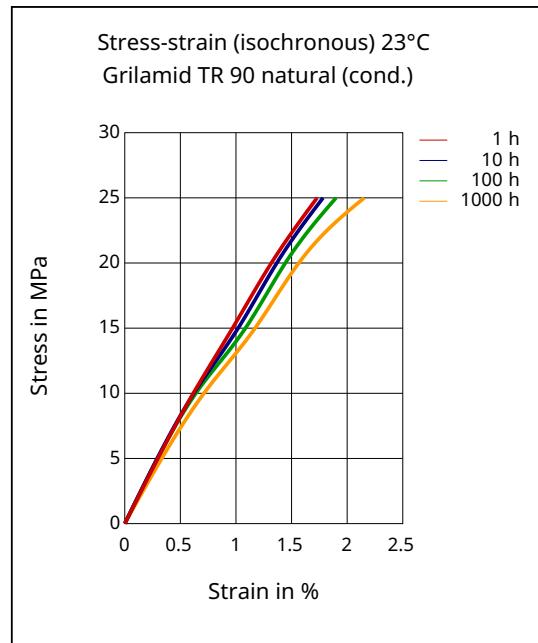
Tensile modulus-temperature



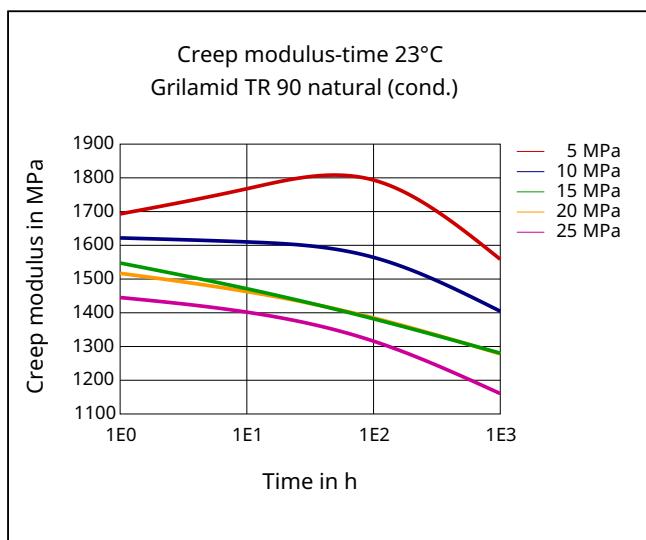
Stress-Strain (Film Grades)



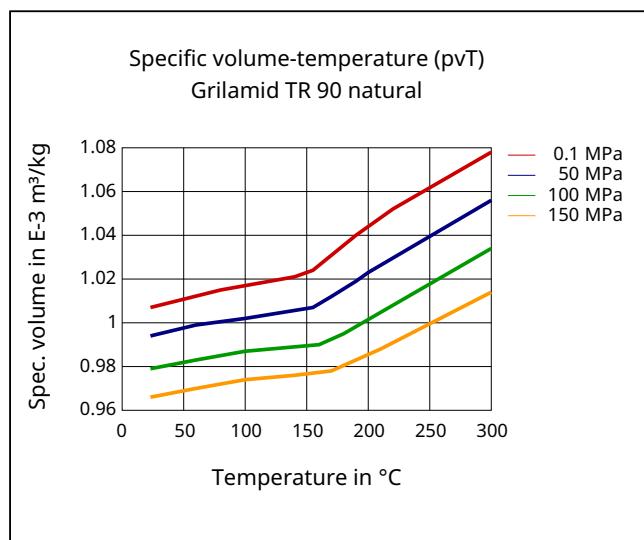
Stress-strain (isochronous) 23°C



Creep modulus-time 23°C



Specific volume-temperature (pvT)



Characteristics

Processing

Injection Molding, Other Extrusion

Delivery form

Granules

Special Characteristics

Highly transparent

Regional Availability

North America, Europe, Asia Pacific, South and Central America, Near East/Africa

Product Attributes

Transparent Polyamide

Automotive

Automotive electr. and electronics, lighting, Cooling and climate control, Fuel systems, Powertrain and Chassis, Interior

Electricals & Electronics

Electrical appliances, Electrical equipment, Connectors, Energy distribution, Lighting, Mobile phones and other portable devices

Chemical Media Resistance

Acids

- 😊 Acetic Acid (5% by mass) (23°C)
- 😊 Citric Acid solution (10% by mass) (23°C)
- 😊 Lactic Acid (10% by mass) (23°C)
- 🚫 Hydrochloric Acid (36% by mass) (23°C)

Industry & Consumer goods

Heating systems, Housewares, Hydraulics & Pneumatics, Mechanical Engineering, Medical devices, Power transmission, Sanitary, water and gas supply, Sports & Leisure, Tools & Accessories

Optics

Lenses, Optical components, Safety glasses, Sunglasses, Spectacle frames

Packaging

Non oriented film, Cosmetics / Personal care, Medical packaging

Food Contact

EU Requirements, FDA

Biocompatibility

USP VI, ISO 10993

Potable Water Contact

NSF 61, KTW, WRAS, DVGW W270

-  Nitric Acid (40% by mass) (23°C)
-  Sulfuric Acid (38% by mass) (23°C)
-  Sulfuric Acid (5% by mass) (23°C)
-  Chromic Acid solution (40% by mass) (23°C)

Bases

-  Sodium Hydroxide solution (35% by mass) (23°C)
-  Sodium Hydroxide solution (1% by mass) (23°C)
-  Ammonium Hydroxide solution (10% by mass) (23°C)

Alcohols

-  Isopropyl alcohol (23°C)
-  Methanol (23°C)
-  Ethanol (23°C)

Hydrocarbons

-  n-Hexane (23°C)
-  Toluene (23°C)
-  iso-Octane (23°C)

Ketones

-  Acetone (23°C)

Ethers

-  Diethyl ether (23°C)

Mineral oils

-  SAE 10W40 multigrade motor oil (23°C)
-  SAE 10W40 multigrade motor oil (130°C)
-  SAE 80/90 hypoid-gear oil (130°C)
-  Insulating Oil (23°C)

Standard Fuels

-  ISO 1817 Liquid 1 (60°C)
-  ISO 1817 Liquid 2 (60°C)
-  ISO 1817 Liquid 3 (60°C)
-  ISO 1817 Liquid 4 (60°C)
-  Standard fuel without alcohol (pref. ISO 1817 Liquid C) (23°C)
-  Standard fuel with alcohol (pref. ISO 1817 Liquid 4) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (23°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (90°C)
-  Diesel fuel (pref. ISO 1817 Liquid F) (>90°C)

Salt solutions

-  Sodium Chloride solution (10% by mass) (23°C)
-  Sodium Hypochlorite solution (10% by mass) (23°C)
-  Sodium Carbonate solution (20% by mass) (23°C)
-  Sodium Carbonate solution (2% by mass) (23°C)
-  Zinc Chloride solution (50% by mass) (23°C)

Other

-  Ethyl Acetate (23°C)
-  Hydrogen peroxide (23°C)
-  DOT No. 4 Brake fluid (130°C)
-  Ethylene Glycol (50% by mass) in water (108°C)
-  1% nonylphenoxy-polyethyleneoxy ethanol in water (23°C)
-  50% Oleic acid + 50% Olive Oil (23°C)
-  Water (23°C)
-  Deionized water (90°C)
-  Phenol solution (5% by mass) (23°C)